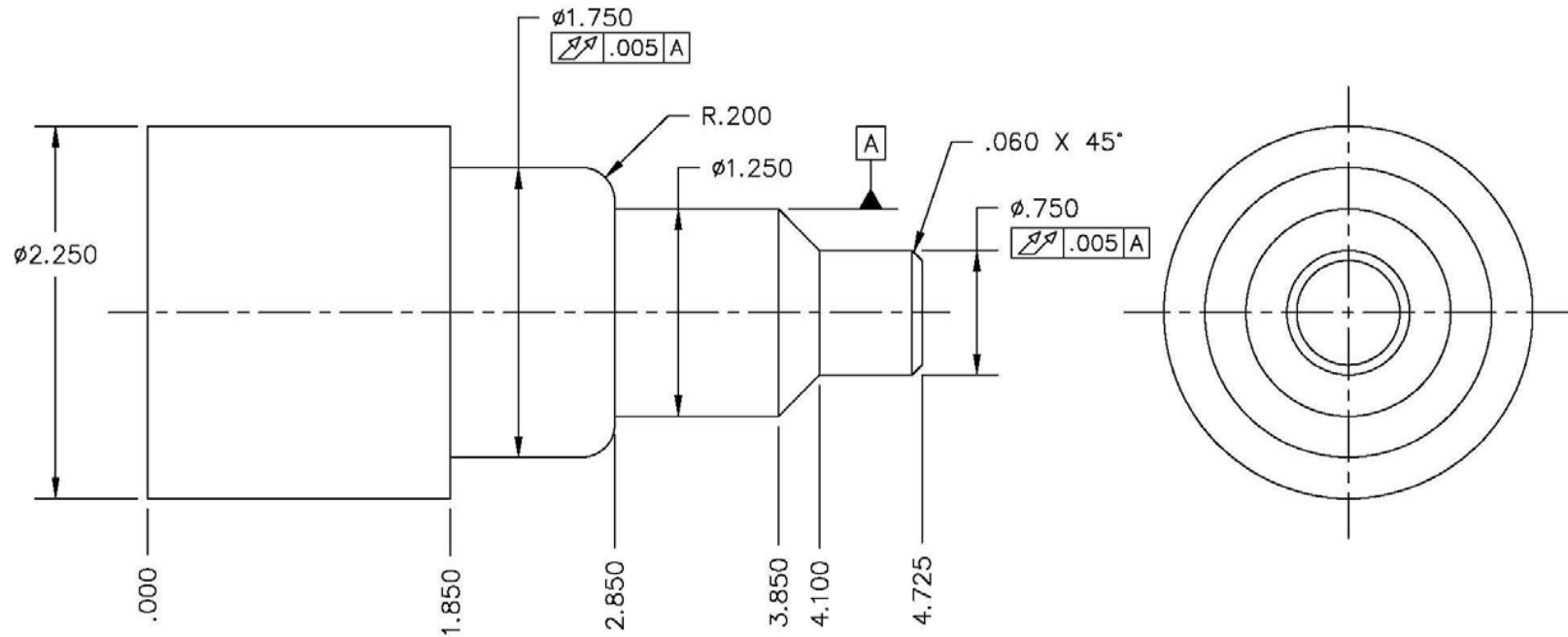


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW



**NOTES:**

1. CENTER PERMISSIBLE ( $\phi$ .750 END)
2. ALL FILLETS AND RADII .015 INCHES MAXIMUM
3. SURFACE FINISH ALL OVER 63 MICROINCHES MAXIMUM
4. UNLESS OTHERWISE SPECIFIED, ALL COAXIAL DIAMETERS

$\sqrt{\text{A}}$  .010 A



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
INTERPRET DIMENSIONS AND  
TOLERANCES PER ASME Y14.5M-1994

TOLERANCES  
.X  $\pm$  .020 .XXX  $\pm$  .003  
.XX  $\pm$  .010 ANGLES  $\pm$  1 DEG.  
FRACTIONS  $\pm$  1/64

MACHINING SKILLS LEVEL I

Job Duty 2.11  
CNC: Turning

DESIGNER	CLC	02/23/02	MATERIAL ALUMINUM OR MILD STEEL
DWG CHK			
DWG APPD			

SCALE FULL DWG.#98441 I SHEET 1 OF 1

DO NOT SCALE DRAWING

**NIMS PROCEDURAL REQUIREMENTS**

1. PROGRAM MUST BE WRITTEN IN LONG HAND – NO CAM
2. COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG
3. SUBMIT THE CALCULATIONS WITH THE PROGRAM
4. SUBMIT THIS PRINT, COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION